

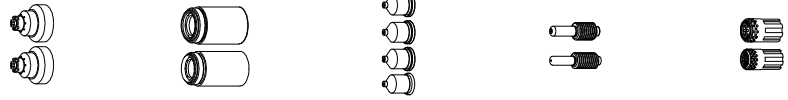
Powermax1650®

T100/T100M/T100M-2 torch consumables

T100 torches with 7.6 m (25') and 15.2 m (50') leads are obsolete.
A Duramax® retrofit torch with new consumables is available for this system (see page 128).

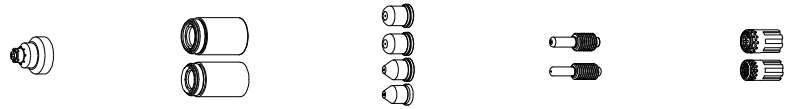


Original consumables for the T100 torches remain available and are listed below.



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/Deflector ¹	Retaining cap	Nozzle	Electrode	Swirl ring
Shielded	Hand	40	120929 ¹	120928	120932 ¹	120926 ³	120925
		60			120931 ¹		
		80			120927 ¹		
		100	220065 ¹	220048	220011 ¹	220037 ¹	220051

¹Consumable available in bulk packaging. See order information on next page.

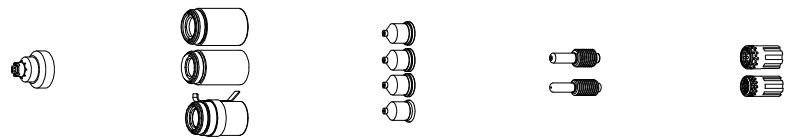


Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle ²	Electrode ²	Swirl ring
Unshielded ³	Hand/Machine	40	120979	120928	220006	120926 ¹	120925
		60			220007		
		80			120980		
		100	220048	220064	220037 ¹	220051	

¹Consumable available in bulk packaging. See order information on next page.

²In countries following CE standards, unshielded consumables may only be used in mechanized torch applications.

³CE shield for use in countries requiring CE, CCC, GOST marks.



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Mechanized	Machine	40	120930 ¹	120928 220061 (ohmic)	120932 ¹	120926	120925
		60			120931 ¹		
		80			120927 ¹		
		100	220047 ¹	220048 220206 (ohmic)	220011 ¹	220037 ¹	220051

¹Consumable available in bulk packaging. See order information on next page.