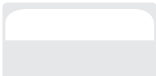
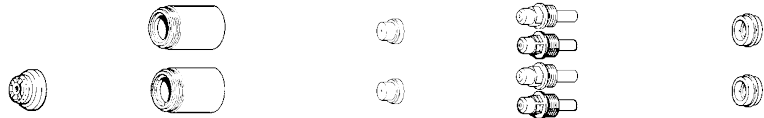


MAX70/MAX100®

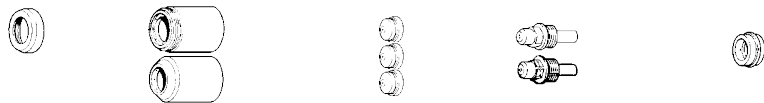
PAC130 hand torch and MAX70/100 machine torch consumables



Original consumables for the PAC and MAX torches remain available with exceptions notated below.



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Shielded	Hand	40		020490	020396	120433 (Air) or 020193 (Nitrogen)	020194
		70					
		80	020335	020336	020397		
		100					



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Deflector/ Retaining cap ²	Retaining cap	Nozzle	Electrode	Swirl ring
Unshielded ¹	Hand/Machine	40			020203	120433 (Air) or 020193 (Nitrogen)	020194
		70			020345		
		80	020333 / 020336	020184	020345		
		100			020195		

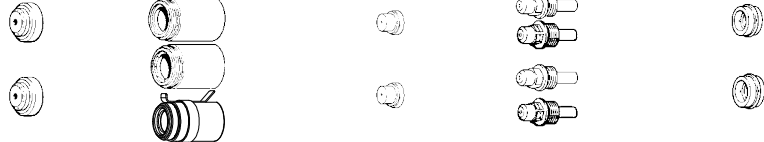
¹In countries following CE standards, unshielded consumables may only be used in mechanized torch applications.

²Non-shielded cutting may use a retaining cap or a combination deflector/retaining cap.



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Deflector/ Retaining cap ²	Retaining cap	Nozzle	Electrode	Swirl ring
Extended – Air Extended – Nitrogen	Hand/Machine – Extended	70–80	020333 / 020336	020184	020563	120444 020866	020194

²Non-shielded cutting may use a retaining cap or a combination deflector/retaining cap.



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Mechanized	Machine	40	020492	020490	020396	120433 (Air) or 020193 (Nitrogen)	020194
		70					
		80	020334	020336	020397		
		100		120966 (ohmic)			



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield	Retaining cap	Nozzle	Electrode	Swirl ring
Gouging	Hand/Machine	70	020712	020336	020878	020744	020194
		100			120459		

Selected consumables are no longer available. System upgrade is recommended. See pages 4–5 for systems and torches by amperage.

